

### Abstract

During operation of a blister in a blister packaging machine, the blister is grasped by a relocating device at a supply position and disposed at a deposition location of a continuous conveying device which is driven in cycles, wherein several blisters are stacked at the deposition location during one cycle of the conveying device to form a stack. The individual blisters of the stack are associated with different motions of the relocating device. The relocating device comprises a main arm which can be pivoted about a first pivot axis using a first drive device, and a side arm disposed on the main arm, which can be pivoted relative to the main arm about a second pivot axis using a second drive device, and which carries a receiving device for receiving the blister.